definitely clearcut and good checks are obtained in replicated determinations of a given sample.

### Summary

A general reagent applicable to a wide range of thiocyanogen values and capable of reacting with practically all types of fats and oils has been described.

The principal features of the method include rigorous purification of all reagents; replacement of 25%of the volume of glacial acetic acid normally used in preparing the thiocyanogen reagent with an equal volume of carbon tetrachloride; use of finely powdered, dry potassium iodide; increase in the amount of potassium iodide added prior to titration from 1.0 gram to twice the equivalent weight calculated for the volume of standard reagent used; and complete exclusion of water from all reagents and glassware.

The value of the modified reagent is attested by data indicating its improved stability, accuracy when applied to pure unsaturated fatty acids, and its general applicability to a wide variety of fats and fat products.

#### Acknowledgment

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# Soybean Oil

### **O. H. ALDERKS**

(Member, Soybean Research Council) M. A. & R. Building, Ivorydale, Ohio

COYBEAN OIL is "coming of age" in the United States. Figure No. 1 shows the relative United  $\mathcal{O}$ States production of the six most important vegtable oils, and Table No. 1 (appended) shows also the annual disappearance of these six oils.

An examination of these data shows that the United States consumed annually over 100,000,000 lbs. soybean oil for five consecutive years during World War I (1916 to 1920, inclusive), reaching a high of 335,000,000 lbs. in 1918. All of this oil was imported, and much of it was of relatively poor quality with the result that United States usage dropped markedly after 1920.

It was not until 1922 that domestic soybean oil was produced in marketable quantities. The growth of production was slow at first and then progressed at a more rapid pace, as shown by the solid curve in Figure No. 1, until in 1944 it well exceeded the billion-pound mark and equalled the production of cottonseed oil for the first time.

How much of this record current high domestic production is a result of World War II, brought about because of curtailment of importation of vegetable oils from the Pacific islands regions? How much of this current high production and usage is likely to remain in post-war times? Perhaps an examination of the usage of soybean oil in the past decade will help in part to answer these questions.

# Usage of Soybean Oil

The tabulation in Table No. 2 shows the main usage of soybean oil and the relative growth in terms of usage in the various products.

The tabulation shows also the marked increase in usage of soybean oil in recent years for edible purposes, namely, in shortenings, margarine, and salad oils and the relative slower increased usage of soybean oil for "drying oil" purposes.

For example, in 1943 the usage of soybean oil in edible products was 891,000,000 lbs., or about 90% of the total. This was due in part to the allocation of oils in 1943, but even in 1940 and 1936 the respective percentage usage of soybean oil in edible products was 86% and 87%. The main usage of soybean oil in the United States in the past 10 years has been in edible products.

## Usage of Soybean Oil and Competing Oils in Products

Table No. 2 lists the various products in which soybean oil has been used and shows the annual amounts thus consumed. The relative importance of

U.S. PRODUCTION OF CRUDE OILS



soybean oil to other competing oils in these products is interesting.

To show this relative importance, Figure No. 2 and Figure No. 3 have been prepared indicating percentage usage of the competing oils. Above each circle the total oil used in the product is shown. Diagrams for 1936, 1940, and 1943 have been drawn side by side to show the recent trends in soybean oil usage during the past eight years.

To show *annual* variations in fats and oils usage, three tabulations as follows are appended:

- a) Shortening, 1929 to 1943, incl., Table No. 3.
- b) Margarine, 1913 to 1943, incl., Table No. 4.
- c) Paint, varnish, linoleum, etc., 1912 to 1944, incl., Table No. 5.

### The Usage of Soybean Oil in Edible Products

Figure No. 2 shows that the increased usage of soybean oil since 1936 and 1940 has been marked in shortening, margarine, and salad-cooking oils.

In shortening the 1943 usage of soybean oil is equal to that of cottonseed oil. It has replaced considerable cottonseed oil, which has been shifted to other edible products. It has also replaced palm, sesame and other miscellaneous oils not recently available. In shortening soybean oil has the following desirable characteristics: low bleaching costs, whiter products, good consistency behavior and good rancidity behavior. Its undesirable characteristics are: poor flavor stability, particularly of the lower grade oils, and additional cost to hydrogenate.

In margarine the increased soybean oil usage since 1936 has been equally as marked as in shortening. It has replaced all coconut, babassu, and similar oils and accounts for about 40% of margarine fat usage. The usage of soybean oil in salad and cooking oils was about 22,000,000 lbs. in 1936; in 1943 this usage had increased to 124,000,000 lbs. Here again it replaced the unavailable cocoanut and palm kernel oils.

It is generally well known that all manufacturers of edible products, shortening, margarine, salad-cooking oils, etc., have used soybean oil in their advertised Quality A Brands. Generally the percentage used in these Quality Brands has been limited because the flavor stability problem has not been completely solved. It can be said, however, that much progress has been made on this problem in recent years, and today all edible fat manufacturers are using much larger quantities of soybean oil without serious quality difficulty than they would have thought safe for their B Brands several years ago. This development means that a large portion of the wartime usage will hold over in the postwar vegetable edible oil industry. This progress has resulted from a rapid stock turnover from grocers' shelves. Also, marked improvement has resulted from improved refining and water washing technique and the development of better subsequent processing, as for example, better selective hydrogenation (1, 2).

# Better Farming and Processing Practices Affect Oil Quality

All of the above improvements in factory processing have contributed considerably to making soybean oil a higher quality product. Equally important is the generally improved processing of the entire soybean industry, beginning with the planting of better varieties of beans adapted to the various regions, improved farm practices such as better weed control, better and quicker harvesting of the beans, prompt



TABLE NO. 1 U. S. Production and Disappearance of Fats and Crude Oils

	Cocon	ut Oil	Corn	Oil	Cottons	eed Oil	Linse	ed Oil	Peanu	t Oil	Soybea	n Oil
Calendar	Prod.	Dis.	Prod.	Dis.	Prod.	Dis.	Prod.	Dis.	Prod.	Dis.	Prod.	Dis.
rear	Mil. lb.	Mil. lb.	Mil. lb.	Mil. lb.	Mil. 1b.	Mil. lb.	Mil. Ib.	Mil. lb.	Mil. lb.	Mil. lb.	Mil. lb.	Mil. lb.
1912 1914 1916	39 38 100	$86 \\ 95 \\ 164$	73 92 110	50 76 101	$1,435 \\ 1,790 \\ 1,492$	$1,082 \\ 1,589 \\ 1,321$	462 507 532	461 510 526	$\begin{array}{c} .5\\ 1\\ 29\end{array}$	8 8 44	**** ****	$25 \\ 13 \\ 143$
1917 1918 1919	$229 \\ 271 \\ 216$	390 626 370	$118 \\ 111 \\ 97$	$     \begin{array}{r}       113 \\       111 \\       91     \end{array} $	$1,344 \\ 1,284 \\ 1,430$	$1,198 \\ 1,218 \\ 1,178$	482 375 453	$471 \\ 370 \\ 458$	50 96 88	$78 \\ 164 \\ 237$	•••• - ••••	$261 \\ 335 \\ 150$
1920 1921 1922	$131 \\ 113 \\ 186$	$341 \\ 301 \\ 382$	99 87 112	87 73 115	$1,143 \\ 1,277 \\ 935$	911 1,099 966	485 483 457	492 520 640	13 33 23	97 46 40	 1	$     \begin{array}{r}       103 \\       35 \\       21 \\       21     \end{array} $
1923 1924 1925	236 191 208	439 409 428	$111 \\ 117 \\ 104 \\ 120$	$109 \\ 115 \\ 99 \\ 115$	974 1,154 1,511	891 1,053 1,502	654 706 764	678 707 726 714	5 7 15	14 10 18	1 1 3 3	$     \begin{array}{r}       38 \\       14 \\       20 \\       26 \\     \end{array} $
1920 1927 1928 1929	$281 \\ 282 \\ 311 \\ 353$	534 569 657	117 124 134	112 121 137	1,807 1,460 1,584	1,514 1,553 1,507 1,585	777 751 764	756 785 789	11 12 16	12 17 18	3 5 11	13 10 13
1930 1931 1932	$353 \\ 303 \\ 264$	655 587 554	$121 \\ 113 \\ 106$	127 106 107	1,616 1,417 1,571	1,584 1,315 1,240	516 521 327	544 479 358	25 14 13	$25 \\ 21 \\ 15$	14 39 39	18 35 39
1933 1934 1935	$351 \\ 297 \\ 253 $	574 597 630	$129 \\ 115 \\ 100$	$123 \\ 132 \\ 131 \\ 151$	1,400 1,224 1,184	1,295 1,566 1,441	406 371 502	380 417 470	13 47 45	$     \begin{array}{r}       14 \\       26 \\       122 \\       120     \end{array} $	27 35 105	32 31 103
1936 1937 1938	258 267 287	640 493 605	$127 \\ 127 \\ 137 \\ 151$	$151 \\ 167 \\ 149 \\ 157 $	1,247 1,626 1,678 1,200	1,340 1,746 1,658	$456 \\ 665 \\ 441 \\ 565$	485 590 490 561	70 51 78 72	120 109 91	225 194 323	222 183 305 455
1940 1941 1942	$     \begin{array}{r}       273 \\       347 \\       318 \\       111     \end{array} $	598 726 202	$151 \\ 158 \\ 203 \\ 248$	157 172 174 264	1,390 1,274 1,392 1,386	1,378 1,566 1,402	606 868 960	590 816 832	84 150 77	62 146 93	533 586 762	499 556 718
1943 1944	143	<b>197</b>	239 210	239	1,313 1,160	1,321	917	793 725	152 105	121	1,234 1,240	1,127

From—The Fats and Oils Situation. FOS-29—July 14, 1939.

drying of the beans when necessary, better storage of the beans and improved methods of oil recovery. Each of these items plays an important role, more than is generally realized, in producing a high quality stable oil.

Oil of the highest quality can be obtained only from clean, fully matured, sound, fairly dry, yellow soybeans. Any deviation in bean quality results in extra processing and generally poorer flavor stability. The degree of damage may vary considerably. For example, green bean oil produced from frost-bitten beans in which full maturity of the bean was arrested will produce, after thorough bleaching, a final oil of fairly good quality and stability. However, field-damaged soybeans, in which the beans have become discolored and partially decayed by weathering, produce a definitely inferior quality oil of poor flavor stability (3). Beans of damaged quality can be blended with prime beans at processing plants in order to maintain plant processing capacity and so "lose" the darker oil by blending with prime oil,

but in so doing a large quantity of contaminated oil with poorer keeping quality, namely, poorer flavor stability, is obtained.

The manner of processing soybeans is also important. It is generally agreed that soybean oil produced by the usual hydraulic pressing equipment is slightly inferior in quality to normal quality expeller oil or to solvent extracted oil which is generally of the highest quality.

In the case of the production of hydraulic soybean oil it has been reported that humidification of the soybeans above 12.0% will generally increase the yield of crude oil obtainable but at the expense of oil quality as measured by flavor stability (4). From a flavor stability point of view, soybeans to be processed in hydraulic equipment should be dried to about 10 to 11% moisture content.

The soybean oil usage data presented above show that approximately 86 to 95% of the oil produced in recent years has been used in the edible oil industry. This oil has commanded the same price whether it had

TABLE NO. 2 Usage of Soybean Oil in Various Products (1 000 #)

	Shortening	Oleomargarine	Other** Edible Products	Soap	Paint and Varnish	Linoleum and Oilcloth	Printing Inks
1929	82	11		6.396	5.815	3.229	71
1930				5,000			
1931	10.869	623		3.816	6.256	2.612	33
1932	4.889	3	180	5.571	7,485	4,061	47
1933	489	7	460	4.235	8,568	5,641	65
1934	2.735	24	509	1.354	10.451	2.843	59
1935	52,452	1.740	9.421	2.549	13,003	4.816	52
1936	113,897	14.262	21,598	5,023	14.471	2,886	62
1937	90,798	31,793	15,530	10.274	16,143	934	80
1938	137,133	39,885	11,280	10,897	15,183	3.605	59
1939	201.599	70.822	32,345	11,177	21.720	6,438	62
1940	212,317	87,106	39,980	17.612	29,828	7.254	82
1941	215,967	75,634	47,976	24.737	41.594	7,666	255
1942	335,555	133,346	60.857	31,510	25,307	421	141
1943	568.405	198,020	124.562	15.428	20,462	273	48
1944*	449,643	157,176	133 903	2 436	14,558	40	18

\* First three quarters, 1944. \*\* Mainly cooking, frying and salad oils. U. S. Dept. of Commerce, Animal and Vegetable Fats and Oils.

	Shortening
	of
TABLE NO. 3	Used in Manufacture
	Materials

Marine Animal Otto	OIIS	2, 708	2,185	46,110	304	427	:	66	48	12				: :
Fish Oils	100 17	16.676	11,520	106,247	10,775	27,671	36,649	21.284	16,529	20,321	10,902	6,165	5,750	12,584
Tallow Edible	011	20,000 69.548	45,708	46,437	73,416	120,384	116,908	66,278	74,251	56,671	39,595	41.227	55.777	78,552
Oleo Oil	022 5	10.004	1,134	294	764	126	1,839	242	291	470	880	1,282	663	2,660
Edible Animal Stearin	44.132	27,220	17,357	17,105	21,517	27,026	36,358	29,664	32,845	25,574	16,940	23,103	30,701	29,726
Lard	93 193	8,860	5,636	3,171	2,635	2,252	4,503	915	2,825	7,398	16,786	50,787	61,632	36,407
Other Vegetable Oils	102	18,549	957	2,469	2,527	23,190	21,216	1997	1,645	2000	381		50%	13
Sesame Oil	5.215	33,817	7,797	1,5,7	4,720	04,301	02,120	29,209	0,400	124	<b>7</b> 7	24	1	4
Palm Oil	1,191	34,536	22,120	011,12	111,011	160 000	000001	112,041	119.070	010,011	477,00	00,400	29,505	852 1
Linseed Oil	:	:	:	:		5	1 695	1,044 A	5	:	:	:	100 1	1,004
Rapeseed Oil	138		;	199	15 575	30.579	100 Y	202.0	1	5	;	:	:	
Palm Kernel Oil	11,824	158	:	:	825	697		r ly	100	1146		1 170	517(T	1 10
Corn Oil	25,459	6,616 2,067	1128	1,895	2,815	430	1 611	399	1.453	746	69	4 0031	#,000	0,000
Coconut Oil	72,145	34,132 8 332	7.117	9,045	44.034	38.427	12,531	26.199	20,659	17,576	22,069	4 961	100	-
Peanut Oil	3,586	0,960 3,502	3,330	8,837	90,900	88.470	58.141	52.402	51.713	22,516	81,905	37,817	50,886	
Soybean Oil	82	4.889	489	2,735	52,452	113,897	90,798	143,318	201,599	212,317	215,967	335,555	568,405	
Cotton- seed Oil	1,161,848	834.367	852,843	1,058,733	985,798	918,866	1,209,596	1,040,162	904,950	823,359	888,733	639,564	572.208	
Calendar Year	1929	1932.	1933	1934	1935	1936	1937	1938	1939	1940	1941	1942	1943	1 Tuo

<sup>3</sup> Includes muru-kernel and tucum kernel oil. <sup>3</sup> Includes rendered pork fat, which was not classified separately before 1941. From-Oil and Pasa Statistics.

TABLE NO. 4

Fats and Oils Used in the Manufacture of Margarine Year beg. July 1913-29. Cal. years 1930-43.

Year Beginning	Butter	Lard Neutral <sup>1</sup>	Oleo Oil	Oleo- stearine	Oleo Stock	Coconut	Cottonseed	Soybean	Peanut	All Other Fats and Oils	Total Fats and Oils
July	1,000#	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000#	1,000 #	1,000 #
1913	6,123	23,287	57,549	1,698		322	23.206	715	1014	120	100 101
1914.	4,694	24,904	55,615	1,764	ъ	300	26,556	698	4,77 2,714 2,270	1104	121,985
1915.	2,152	33,445	68,986	2,036	397	563	49.959	2 1 2 3	1000	0014	120,134
1916	3,316	42,415	95,933	2,459	3,458	19.614	63,497	6,570	10 408	10010	101,9U0
	4,548	45,702	96,378	3,427	7,526	61,773	36,454		01 503	0,000	071,162
1918	5,680	45,764	97,464	2,456	6,342	69,640	37.846	:	22,000	00	277,401
1919	6,845	38,456	89,842	2,132	5,804	80,784	39.450		48 346	040	3U3,990
								:	0.	60	911,034
1920	1,499	39,268	49,676	4,858	2,065	103,112	18.533	461	16 220	000	000 000
1921	1,107	27,057	40,980	4.574	2.143	57.394	15,420	101	11 695	070'1	200,002
1922	1,576	29,568	46,645	4.815	2.322	65,656	18 757	:	670'TT		160,300
1923	1,900	32,210	52,265	5,317	2.756	83.059	90 640	:	0,444		176,261
1924	1,509	25.674	44,102	5,250	100	79.440	90.066	•	0,000	0000	204,696
1925	2,330	25,172	47,418	5,314	3.082	98,307	00000000000000000000000000000000000000	:-	4,032	907	185,489
1926	2,070	24,872	48.741	5.145	2.552	107,654	000 010		0,201	1,010	214,105
1927.	2,484	25.036	45.477	5,532	1,738	141 000	100 100		1,0,4	1,293	220,603
1928	2,611	24.189	47.185	5.834	1.294	171.411	100120	:	0,403	1,288	252,815
1929	2,616	19,632	45,322	6,269	1,189	185,066	30.214	619	210'0 2 714	1 170	288,716
Colonder Voor								2	FT - 10	01 <b>1</b> .1	110,162
1930	1 687	200 1 1	99.014	100 0	010 7						
1931	331	14,900	33,914 10 705	4 2024	1,278	177,989	27,445	2,257	5,785	1,121	277,405
1932.	10	0110	10,100		010	133,117	16,027	623	4,598	2,768	191,613
1033		0,14,10		0,004	403	123,219	15,096	ŝ	2,518	320	167.214
1034			10,040	0,120	878	150,096	17,997		2,635	885	199,630
1935	10	200	210.012	0,470	1,404	123,678	54,778	24	2,744	71	215,596
1026	3	00,00	10,440	210,2	2,000	1/4,314	99,505	1,740	4.368	2.514	308.675
1027	:	171 171 171 171 171	18,330	3,000	1,930	150,465	108,106	14,261	4,140	21.307	324,648
1020	:	1,140	12,210	3,370	1,318	73,806	173,617	31,791	2,880	25, 413	326.226
17000	::	1,404	13,411	282.0	1,532	89,420	142,858	39,885	3.593	96,725	319 500
1909-	;	1,355	11,866	3,067	1,042	38,519	98,656	70,822	2.445	14.986	242,758
1940	:	9,100 I	14,332	3,386	1,260	21,780	115,946	87,103	1 730	6752	957 399
1049	:•	8,300	18,415	3,058	1,919	29,786	149,930	75,634	2.210	8.933	297 185
1942	'n	8,133	22,495	2,919	3,940	3,491	166,444	133.346	020	4 860	246 561
1945.		10,694	17,236	3,448	2,819	:	252,109	198,020	4.564	11.304	500 194
<sup>1</sup> Quoted as 'lard	l and neutral la.	rd." 1913-14.		I							

<sup>1</sup> Quoted as "lard and neutral lard," 1913-14. From-Oleomargarine-U. S. Dept. of Agriculture. August 1936.



F1G, 3.

the best or poorest quality with respect to those properties in which the "edible fat" food processor is interested. Perhaps the soybean industry would serve itself best if an oil grading scale were adopted which would reflect the quality of the oil to the food processor and which would pay a premium to the crude oil processor for producing oil of highest quality. This is particularly important in the post-war period when soybean oil will have to compete with a variety of bland oils. By producing and segregating the highest quality soybean oils (premium oil) perhaps a very sizable quantity of soybean oil now used in quality brands can be retained there.

There are compelling reasons why edible fat manufacturers would prefer the usage of *domestic* soybean oil in their products. However, the American public appears to prefer edible products which have a "bland" flavor, and it is, therefore, important to the soybean industry that the work at the Northern Regional Laboratory and in other laboratories on improving the flavor stability of soybean oil be continued actively. This is undoubtedly the most important problem facing the continued usage of soybean oil in some edible products in the post-war period.

# Development of Soybean Varieties Containing Better Quality Oil

In connection with the production of soybean oils of better quality for edible usage it is gratifying to report that current efforts of some plant agronomists are being directed not only to increasing the oil yield

						TAI	BLE NO.	5				
Oils	Used	ín	the	Manufacture	of	Paint,	Varnish,	Linoleum,	Oilcloth	and	Printing	Inks
						(	1912-44)					

Year	Linseed Oil Used in Paint, Varnish, Linoleum, Oileloth, and Print- ing Inks	Linseed Oil Used in Other Products	Total Apparent Disap- pearance of Linseed Oil	Tung Oil	Perilla Oil	Oiticica Oil	Castor Oil <sup>1</sup>	Fish Oil	Soybean Oil
•	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #	1,000 #
1912 1913 1914 1915 1916 1917 1918 1919		······································	$\begin{array}{r} 460,639\\ 603,259\\ 509,777\\ 502,206\\ 526,117\\ 471,347\\ 369,842\\ 457,752\\ \end{array}$	$\begin{array}{r} 42,707\\ 42,405\\ 30,031\\ 33,867\\ 57,517\\ 40,847\\ 41,613\\ 51,360\\ \end{array}$	$     \begin{array}{r}         76 \\         42 \\         79 \\         168 \\         976 \\         922 \\         4.743 \\         4.743         $				••••••
$     1920 \\     1921 \\     1922 \\     1923 \\     1924 \\     1925   $			$\begin{array}{r} 492.400\\ 519,875\\ 640,069\\ 677,700\\ 706,968\\ 726,968\end{array}$	59,440 37,623 67,694 82,491 78,036 86,705	7,582 652 2,208 6,441 3,016 6,017				·······
1926 1926 1927 1928 1929			720,085 714,188 755,516 785,482 788,506 544,292	92,278 92,278 84,668 95,367 109,530	7,401 5,358 2,011 5,574 8,838		••••••		
1930 1931 1932 1933 1934 1935	$\begin{array}{r} 471,318\\353,989\\375,923\\408,886\\465,021\end{array}$	7,497 4,477 4,488 8,026 5,463	544,292 478,815 358,466 380,411 416,912 470,484	99,361 91,160 75,081 103,709 114,965 127,622	12,353 12,071 26,522 24,889 64,257	······································	$1,936 \\ 1,608 \\ 2,466 \\ 2,678 \\ 3,858$	26,989 19,616 22,089 25,039 32,470	8,901 11,593 14,274 13,353 17,871
1936 1937 1938 1939 1940 1941	478,026 570,788 479,813 548,876 575,524 784,481	6,946 19,543 9,714 12,461 14,616 31,834	484,972 590,331 489,527 561,337 590,140 816,315	$118,896 \\ 148,157 \\ 90,295 \\ 105,596 \\ 66,937 \\ 68,515 \\ 105,596 \\ 68,515 \\ 10,596 \\ 68,515 \\ 10,596$	$112,400 \\ 39,732 \\ 41,894 \\ 52,159 \\ 19,415 \\ 8,575 \\ 2,75 \\ 3,575 \\ 3,75 \\ 3$	2,622 3,284 3,969 17,172 14,510 26,785	$\begin{array}{r} 4,794 \\ 7.722 \\ 6,043 \\ 11,844 \\ 24,857 \\ 46,295 \\ 6,92$	39,636 44,340 29,781 42,570 45,967 55,514 26,112	17,419 17,157 18,847 28,220 37,164 49,515 25,928
1942 1943 1944	775,748 698,231 650,000	55,831 75,253 75,000	$831,579 \\773,484 \\725.000$	10,636 8,228 10,000	3,712 1,990 400	1,658 15,000	16,913 80.000	26,754	20,783 14,616*

Use of linseed oil in the drying oil industries represents total apparent disappearance minus use in "other products" reported by Bureau of the Census. Apparent disappearance of linseed, tung, perilla, and oiticica oils computed from data on production, trade and stocks, from reports of the U. S. Department of Commerce, and U. S. Dept. of Agri.

<sup>1</sup> Utilization in paint, varnish, linoleum, ollcloth and printing inks, Bureau of the Census. In recent years, this has consisted of dehydrated castor oil, but small quantities of No. 1 and No. 3 castor oil also are used.

\* 9 mos.

From-The Fats and Oils Situation. FOS-93. Nov. 1944.

but also to reducing the linolenic acid content in soybean oil.

The tabulation in Table No. 6 shows the composition of peanut, cottonseed, corn, soybean, and linseed oils. Soybean oil owes its "drying" properties to the presence of 2.2 to 8.1% linolenic acid. In linseed oil this fraction is present from 25.7 to 58.3%. It is generally agreed by various investigators that the difficulty in maintaining flavor stability of soybean oil is associated with the presence of this unsaturated material. The "bland" flavored peanut, cottonseed, and corn oils do not contain linolenic acid.

TABLE NO. 6 Composition and Properties of Oils

	Peanut	Cotton- seed	Corn	Soybean	Linseed
Oleic	50.6.71.5	22.9-33.15	45.4-48.8	21.0-33.6	21.7-37.6
Linoleic	$13.0 \cdot 26.0$	39.35-47.8	34.0-40.9	49.3-58.8	$3.3 \cdot 23.1$
Linolenic				2.2 - 8.1	25.7 - 58.3
Myristic		.3.2.1	1.7		
Palmitie	6.0-8.5	19.1.23.4	7.7-11.0	6.5-9.7	3.8-6.9
Stearic	2,6-6,0	1.1.2.9	2,9-3,5	2.4.4.4	2.2-4.8
Arachidic	2.6 - 4.9	0.1.1.3	0.4	.79	.2286
Lignoceric	$2.5 \cdot 3.0$		0.2	.1	036
Unsap, Mat	.23	0.9	1.7	.6	0.6-1.6
Smoke Pt	464°F.	508	440	492	320
Fire Pt.	692	644	678	673	680
Flash Pt	632	582	618	618	588
Iodine Value	83-95	103.115	116-130	$103 \cdot 152$	170-204
Normal I.V	90	109	126	130	180

From "Vegetable Fats and Oils," George S. Jamieson (Reinhold Publishing Corporation, New York, 2nd Edition, 1943). "Smoke, Flash and Fire Points for Commercial Oils," Oil & Soap,

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In the past agronomists have centered their attention on trying to improve the "drying" properties of soybean oil by increasing the linolenic acid content of soybean oil. Since 86 to 95% of soybean oil usage in the past eight years has found its outlet in edible products, attention should be directed at improving those properties, which will make it a more desirable oil for edible usage. Work should be directed at reducing the linolenic acid content to the lowest possible level.

# The Usage of Soybean Oil in the Drying Industry

Important developments have been made in recent years for improving the quality of soybean oil both as an "edible" oil and as a "drying" oil by the separation of the saturated from the unsaturated glycerides. These processes, both the separation of glycerides and of the fatty acids, have been covered by numerous United States patents and other publications. A few typical references are listed and these will indicate others (5 to 13).

The purpose of all these processes is to separate oils, soybean oil for example, into two or more fractions, one composed of mostly saturated tri-glycerides having improved flavor and rancidity stability and other desirable characteristics for various food usage and a second fraction containing mostly unsaturated triglycerides having desirable "drying" properties.

Commercial units are in operation, processing considerable quantities of linseed, soybean, and some other oils. Edibility results on some samples of sovbean and linseed oil raffinates which the writer has seen showed that the soybean raffinate was equal in flavor quality to regular soybean oil. The flavor quality of the linseed raffinate was not satisfactory for edible purposes.

No doubt, further development of these processes will improve the quality of some raffinates for edible usage. However, unless these fractions are definitely superior, they will not be able to carry any of the additional processing cost and these costs will have to be added to the unsaturated fractions. The unsaturated fractions are reported to have definitely desirable characteristics for various uses in the drying oil industry. These synthetic drying oils, whether the segregated oil or fatty acid (re-esterified), or alkyd resin, or conjugated oil type, have specific desirable characteristics which add to their value. With further development, increased usage of soybean oil may be expected for "drying" purposes.

### Price of Soybean Oil Compared with Other **U. S. Produced Vegetable Oils**

Table No. 7 shows the average annual price per pound of the six U. S. vegetable oils discussed above for the period 1910-1944. The prices are shown in cents per pound in tank cars.

TABLE NO. 7 Average Annual Price of Crude Oils (Price per pound tank cars-cents)

	Coconut Oil	Corn Oil	Cotton- seed Oil	Linseed Oil*	Peanut Oil	Soybean Oil
1910			6 66			
1911			5.04			
1912			5 13			
1913			5.87			
1914			5.72			
1915			5.67			
1916			9.34			
1917			14.03		15.0	
1918			17.50		18.1	
1919	15.3		18.63		20.3	
1920	14.6		13,20			
1921	8.1		6.23		6.9	
1922	7.3		8.60		11.2	
1923	8.3		9.80		14.6	
1924	8.6	10.3	9.15		11.8	
1925	9.8	9.9	9.33		10.7	
1926	9.2	10.0	9.44	10.4	12.2	
1927	8.3	8.5	8.29	9.7	11.3	1
1928	8.1	9.0	8.36	9.1	9.6	
1929	7.1	8.3	8.08	11.6	9.0	[
1930	5.9	7.4	6.86	11.8	7.2	8.6
1931	3.9	5.8	5.29	7.8	6.2	5.5
1932	3.2	3.5	3.10	5.7	3.7	3.1
1933	3.0	4.1	3.66	8.5	4.1	5.4
1934	4.67	5.9	5.57	9.0	6.0	6.0
1935	7.4	9.6	9.22	8.8	9.6	8,1
1936	8.0	8.9	8,6	9.5	8.8	7.5
1937	9.0	8.4	8.0	10.3	8.6	8.1
1938	0.1	7.1	6.71	8.74	6.9	5.59
1939	0.1	5.9	5.6	8.8	5.9	4.8
1940	0.0	5.7	5.3	9.0	5.7	4.8
1941	0.4	10.0	9.5	9.7	9.7	8,5
1942	11 044	12.7	12.7	12.2	13.0	11.6
1943		12.8	12.8	14.4	13.0	11.8
1944	1 11.0111	12.8	177.8	1 14.3	1 13.0	111.8

Linseed oil; raw, average price per lb., in tank carlots, Minneapolis. † Includes excise tax of 3 cents beginning May 10, 1934.

‡ Ave. 11 mos. ‡‡ Ave. 7 mos. ‡‡‡ Ave. 7 mos.

From U. S. Dept. of Agr. Stat. Bull. No. 59. Fats and Oils Situation, Bur. of Agr. Ec. Monthly Bulletin 1937-44.

The average last 10-year price of these oils was as follows:

(1935 - 1944)

Crude	Linseed	.\$.1057/lb.
Crude	Peanut Oil	\$.0942/lb.
Crude	Corn Oil	\$.0939/1b.
Crude	Cottonseed Oil	.\$.0912/lb.
Crude	Cocoanut Oil	.\$.0835/lb.*
Crude	Soybean Oil	\$.0826/lb.

\* Includes \$.03/lb. excise tax,

Soybean oil is at the foot of the class and fluctuates about one-half cent to one cent per pound lower than cottonseed oil. This average lower price is due to soybean oil being a substitute oil for cottonseed, peanut, and corn oil in the edible field, requiring additional processing to make it usable. Similarly in the drying oil field soybean oil is classed as a "semidrying" oil and therefore sells at a discount to linseed oil

This "substitute" character will continue until research work eliminates the flavor stability problem in the edible field or until the separation of the oil into "fractions" makes them more valuable for edible and drying oil uses.

# Postwar Soybean Oil Usage

What is the outlook for increased soybean oil usage in the United States in the post-war period? In the drying oil field some recent observations have been quite optimistic and others have indicated that an abundance of various drying oils will be available (14, 15, 16).

Reference to Figure No. 2 and Table No. 5 shows that soybean oil has not been a vital factor in the drying industry in the past. In 1941 its steady slow growth reached a usage just short of 50,000,000 lbs. a year (about 5% of the total oil usage in the "drying oil" industry). During the past three years due to restrictions this annual usage has dropped to somewhat less than half this quantity. It should be possible to recapture this lost ground and perhaps extend it, but the competition will be severe, particularly from such new products of research as dehydrated castor oil which will challenge the recognized advantage of soybean oil alkyds as a non-yellowing interior finish.

In the edible field the post-war competition of other oils will also be intense, but the picture for domestic soybean oil appears fairly bright for the following reasons: it is unlikely that the cotton crop will be increased hence the available cottonseed oil will remain near its present level. Similarly, the supply of peanut oil from domestic sources is not likely to expand under less controlled post-war conditions. It follows then that large supplies of other oils will be needed to furnish the oil for a 2.2 to 2.6 billion pound vegetable edible oils market. We know that soybean oil has had public acceptance in all types of edible products of good quality in these war years.

There are no other domestic oils available in large volume, and competition will come mostly from coconut and similar oils for usage in margarine and saladcooking oils. For margarine there is considerable "legislative" advantage in using oils from domestic farms to compete with butter fat from the same and other domestic farms. All of these factors favor continued usage of soybean oil in the edible field.

The war has given soybean oil an enviable opportunity in the edible fats and oils industry. It is up to the soybean industry to continue actively an enlightened program to improve the quality of crude soybean oil by all methods—agronomic improvement of varieties, improved growing, harvesting, cleaning and storing of beans, improved oil processing with rewards for superior quality, continued research to improve its flavor stability, and continued development of "fractionated" soybean oil.

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# **Solidification Points of Binary Mixtures** of Caprylic and Capric Acids<sup>1</sup>

## H. A. SCHUETTE and H. A. VOGEL<sup>2</sup> University of Wisconsin, Madison, Wis.

N several occasions in the past progress reports (3) have been made from this laboratory on studies centering around the solidification points of binary mixtures of adjacent pairs of the saturated fatty acids of even number carbon atom content. Extension of these studies beyond the C<sub>32</sub>-C<sub>34</sub> pair has been temporarily halted because the probable present limit appears to have been reached in the practical application of the solidification-point diagrams of straight-chain acids to problems in fatty oil and wax analysis. Still unreported are pertinent data for the  $C_8$ - $C_{10}$  pair, acids lying in the zone between those members of this homologous series whose solidification points are determinable by the procedure already

described (3a) and those whose physical state requires modification of procedure for the determination of this constant. To complete the record (Table 2) on those even acids whose behavior has been to date studied is the object of this communication.

TABLE I Properties of Saturated Fatty Acids

Acid	Molecula	r Weight	Meltin	ng Point °C.	Solidi Pç	fication oint C.
	Found	Theory	Found	Reported	Found	Reported
Caprylic Capric	$\begin{array}{r} 144.8\\172.0\end{array}$	$\begin{array}{r}144.2\\172.3\end{array}$	16,4 31.6	15-16 50.8-31.5	16.05 31.60	

Because of their availability as distilled, natural products it was not deemed necessary to synthesize

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<sup>&</sup>lt;sup>2</sup> Present address: Pittsburgh Plate Glass Co., Milwaukee, Wisconsin.